



TECNOPRENE® FK6T1 LE

TECNOPRENE®

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Resin Identification	PP-GF30	ISO 1043
Part Marking Code	>PP-GF30<	ISO 11469

Rheological properties

Melt mass-flow rate	1.5 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	
Moulding shrinkage, parallel	0.5 %	ISO 294-4, 2577
Moulding shrinkage range, parallel	0.3 - 0.6 %	ISO 294-4, 2577
Moulding shrinkage, normal	0.8 %	ISO 294-4, 2577
Moulding shrinkage range, normal	0.7 - 1 %	ISO 294-4, 2577

Typical mechanical properties

Tensile modulus	6700	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	83	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.5	%	ISO 527-1/-2
Flexural modulus	6600	MPa	ISO 178
Charpy impact strength, 23°C	57	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	14	kJ/m²	ISO 179/1eA
Poisson's ratio	0.35 ^[C]		

[C]: Calculated

Thermal properties

Temperature of deflection under load, 1.8 MPa	153 °C	ISO 75-1/-2
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Flammability

FMVSS Class	В	ISO 3795 (FMVSS 302)
Burning rate, Thickness 2 mm	44.7 mm/min	ISO 3795 (FMVSS 302)

Physical/Other properties

Density 1130 kg/m³ ISO 1183

Injection

Ejection temperature 111 °C

Characteristics

Processing Injection Moulding

Delivery form Pellets

Special characteristics Heat stabilised or stable to heat, Low emissions

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Revised: 2025-04-21 Source: Celanese Materials Database





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Automotive

OEM STANDARD

General Motors GMW16607P-PP-GF30 E

Stellantis MS.50042 / PP-H.GF30.9400F.9I.HS

Stellantis - Chrysler MS.50042 / CPN-3580

ADDITIONAL INFORMATION

Black

CPN3580;ASTMD5857114G30Z1

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